Union Rev1b, Aug /2020

MQ9312S Isolated 36~75V input, 1/16-brick, single output 120W DC-DC Converter



APPLICATIONS

- Industrial Equipment
- Surveillance
- Wireless Networks
- Distribute Power Architecture

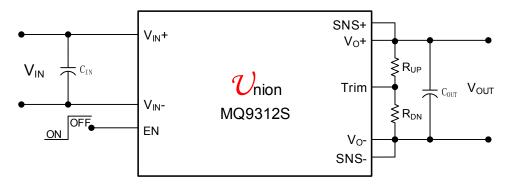
FEATURES

- Industry standard footprint
 - ✓ 33mm x 22.9mmx12.7 mm
 - ✓ 1.3 in x 0.9 in x 0.5 in
 Wide operating voltage: 36~75V
- Tightly regulated single output: 12V/ 10A
- Output power up to 120W
- High Efficiency 92% (48V input, 12V output, Full load)
- Output Voltage adjust: 80% to 120% of V_{O,SET}
- Constant switching frequency
- Remote sense
- Output over-current / short-circuit protection
- Over-temperature protection
- Input under-voltage Protection
- > ON/OFF control polarity selectable
 - ✓ Negative: EN connect Vin- for normal operation
 - ✓ Positive: EN floating or High Level for normal operation
- Monotonic start-up
- Wide Operating Temperature: -40°C~+85°C

Description

The MQ9312S Series Power Modules are isolated single output dc-dc converter that operates over a wide input voltage range of 36V_{dc} to 75V_{dc} and provide a precisely (2%) regulated dc output in standard 1/16-brick size. The module provides 12V_{dc} nominal output voltage rated for 120 Watts output current, achieves 92 % high efficiency at 48V_{dc} input voltage application. Standard features include remote On/Off, remote sense, output voltage adjustment, overvoltage, overcurrent and over temperature protection.





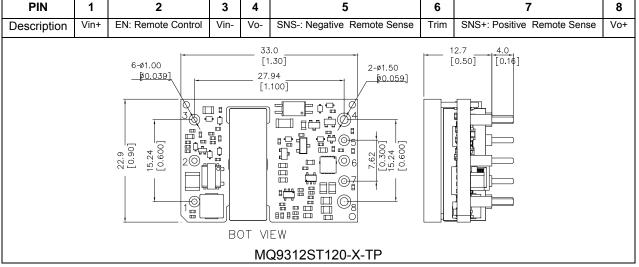
Performance Specifications(at T_A=+25°C)

Model		Output					
	Input V _{IN} Range (V)	Роит (W)	Vo(V)	Regu	Efficiency (%)		
				Line (%)	Load (%)	(70)	
MQ9312ST120-N-TP	36~75	120	12	0.2	0.2	92	

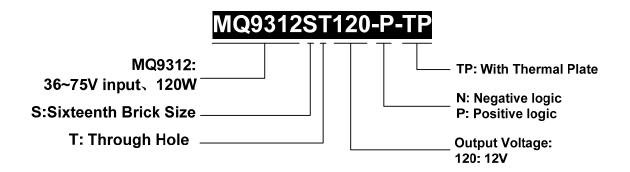
Mechanical Outline Diagram

Unit: millimeters and [inches]

Tolerances: x.x ±0.5mm [x.xx in. ±0.02in.], x.xx ±0.25mm [x.xxx in. ±0.010 in.], unless otherwise noted



Ordering Information:





Absolute Maximum Ratings

Note: These are stress ratings. Exposure of devices to any of these conditions may adversely affect long-term reliability. Proper operation under conditions other than those listed in the Performance Specifications Table is not implied.

Parameter	Symbol	Min	Max	Unit
Input Voltage	V _{IN}	-0.3	80V	V
Operating Ambient Temperature	T _A	-40	85	°C
Storage Temperature	T _{STG}	-55	125	°C
Altitude			4000	m
I/O Isolation voltage (100% factory Hi-pot tested)			2250	V _{dc}

Input General Specifications:

Note: Unless otherwise indicated, specifications apply over all operating input voltage, resistive load, and temperature conditions.

Parameter	Condition	Symbol	Min	Тур	Max	Unit
Operating range		Vin	36	48	75	V
Maximum input current	Vin=Vin,min to Vin,max, Vo=Vo,set, Io=Io,max	l _{in,max}			3.7	А
Input No Load Current	V _{in} =48V, V _o =V _{o,set} , I _o =0, module enabled	I _{in,noload}		92		mA
Input Standby Current	V _{in} =48V, module disabled			2		mA
Inrush Transient		l²t			0.5	A ² S
Input Reflected Ripple Current, Peak-Peak	5Hz to 20MHz, 12µH Source impedance, $V_{in}\text{=}V_{in,min}$ to $V_{in,max},$ $V_{o}\text{=}V_{o,set},$ $I_{o}\text{=}I_{o,max}$			30		mA _{p-p}
Input Ripple Rejection	120Hz			60		dB
Input Under-voltage Lockout	Turn on threshold Turn off threshold hysteresis	Vuvlo		35.5 33 2.5		V _{dc}
Turn on Delay	Tdelay = on/off pin transition until V_o = 10% of $V_{o, set}$			18		mS
Rise Time	Time for Vo to rise from 10% of Vo, set to 90% of Vo, set			20		mS
Switching Frequency		Fs		400		kHz
Remote On/Off interface	Logic Low - Remote On/Off Current Logic Low - On/Off Voltage Logic High Voltage – (Typ = Open Collector) Logic High maximum allowable leakage current	I _{on/off} V _{on/off} V _{on/off}	- - 1.2 -	- 0.9 5 -	0.15 - 6.7 20	mΑ V _{dc} V _{dc} μΑ
Isolation Capacitance				1000		pF
Isolation Resistance			10			MΩ
I/O Isolation Voltage	100% factory Hi-pot tested				2250	V _{dc}
Weight	Open Frame			16		g
MTBF			1,000,000			Hour

CAUTION: This power module is not internally fused. An input line fuse must always be used.

This power module can be used in a wide variety of applications, ranging from simple standalone operation to an integrated part of sophisticated power architectures. To preserve maximum flexibility, internal fusing is not included, however, to achieve maximum safety and system protection, always use an input line fuse. The safety agencies require a fast-acting fuse with a maximum rating of 3 A. Based on the information provided in this data sheet on inrush energy and maximum dc input current, the same type of fuse with a lower rating can be used. Refer to the fuse manufacturer's data sheet for further information.

12V Output General Specifications

Parameter	Condition	Symbol	Min	Тур	Max	Unit
Nominal Output Voltage Set-point	V_{in} = 48V I_0 = $I_{o, max}$, T_A =25°C	V _{O, set}		12		V
Output Voltage Set point	100% load	ΔVo	-2		+2	%
Adjustment Range		$V_{O, \ \text{adj}}$	-10		+10	% V _{O, set}
Output Current		lo	0		10	A
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MQ9312S						
Output Regulation	Line (V _{in} =V _{in, min} to V _{in, max}) Load (I _o =I _{o, min} to I _{o, max}) Temperature (T _{ref} =T _{A, min} to T _{A, max})				±0.2 ±0.2 ±1.5	%V _{O, set}
Output Ripple and Noise Voltage	V_{IN} = 48V I_O = $I_{O, max}$, T_A =25°C, Measured with 100µF Aluminium 0.1µF ceramic RMS 5Hz~20MHz bandwidth pk-pk 5Hz~20MHz bandwidth			20 160		mVrms mVpp
External Capacitive Load		Co,external	100		3000	μF
Overcurrent Protection				13.5		А
Output Short Circuit Current		ISCP		0.75		Arms
Efficiency	V _{in} = 48V I _o =I _{o, max} , T _A =25°C			92		%
Transient Response	Load step from 50%~100%~50% I _{o.max} Co=100µF Al-cap, di/dt=0.1A/µS			4		%V _{O, set}
	Response time			150		μS

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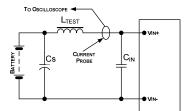
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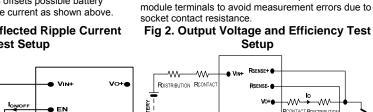
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# **Test Configurations**



NOTE: Measure input reflected ripple current with a simulated source inductance (LTEST) of 12µH. Capacitor CS offsets possible battery impedance. Measure current as shown above.

#### Fig 1. Input Reflected Ripple Current Test Setup



NOTE: An open collector switch is recommended for remote on/off control, controlling this switch to turn on or off the unit. Fig 4. Remote On/Off

VIN-

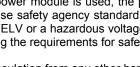


The power module should be connected to a low ac-impedance source. Highly inductive source impedance can affect the stability of the power module. For the test configuration in Fig 1. Input Reflected Ripple Current Test Setup, a 100µF electrolytic capacitor (ESR<0.7R at 100kHz), mounted close to the power module helps ensure the stability of the unit. Consult the factory for further application guidelines.

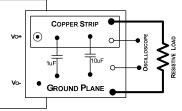
## Safety Considerations

For safety-agency approval of the system in which the power module is used, the power module must be installed in compliance with the spacing and separation requirements of the end-use safety agency standard, i.e. UL60950-1, CSA C22.2 No.60950-1, and VDE0805-1(IEC60950-1). If the input source is non-SELV (ELV or a hazardous voltage greater than 60Vdc and less than or equal to 75Vdc), for the module's output to be considered as meeting the requirements for safety extra-low voltage (SELV), all of the following must be true:

The input source is to be provided with reinforced insulation from any other hazardous voltages, including the ac mains. ~

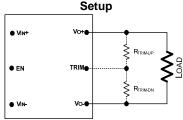






NOTE: All voltage measurements to be taken at the module terminals, as shown above. If sockets are used then Kelvin connections are required at the module terminals to avoid measurement errors due to socket contact resistance.

## Fig 3. Output Ripple and Noise Test



NOTE: Trimming function is allowed the output voltage set point to be adjusted from the default value in a allowed range.

#### Fig 6. Output Trim

#### TRIM RDISTRIBUTION RCONTACT w -~~~ Vo. Vo-

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NOTE: All voltage measurements to be taken at the

Setup

module terminals, as shown above. If sockets are

used then Kelvin connections are required at the

NOTE: Remote sense function is used to minimize the effects of distribution losses by regulating the voltage at the remote-sense connections.

#### Fig 5. Remote Sense



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One VIN pin and one VOUT pin are to be grounded, or both the input and output pins are to be kept floating.

The input pins of the module are not operator accessible.

Another SELV reliability test is conducted on the whole system (combination of supply source and subject module), as required by the safety agencies, to verify that under a single fault, hazardous voltages do not appear at the module's output.

Note: Do not ground either of the input pins of the module without grounding one of the output pins. This may allow a non-SELV voltage to appear between the output pins and ground.

The power module has extra-low voltage (ELV) outputs when all inputs are ELV.

All flammable materials used in the manufacturing of these modules are rated 94V-0, or tested to the UL60950 A.2 for reduced thickness.

For input voltages exceeding –60Vdc but less than or equal to –75Vdc, these converters have been evaluated to the applicable requirements of **BASIC INSULATION** between secondary **DC MAINS DISTRIBUTION** input (classified as TNV-2 in Europe) and unearthed SELV outputs.

The input to these units is to be provided with a maximum 15A fast-acting fuse in the ungrounded lead.

## Feature Descriptions Remote On/Off

Two remote on/off options are available. Positive logic (device code suffix "P") turns the module on during a logic high voltage on the ON/OFF pin, and off during a logic low. Negative logic remote On/Off, device code suffix "N", turns the module off during a logic high and on during a logic low.

To turn the power module on and off, the user must supply a switch (open collector or equivalent) to control the voltage (Von/off) between the ON/OFF terminal and the VIN(-) terminal, see **Fig 4. Remote On/Off**. Logic low is  $0V \le Von/off \le 0.8V$ . The maximum lon/off during a logic low is 0.15mA; the switch should maintain a logic low level whilst sinking this current. During a logic high, the typical maximum Von/off generated by the module is 5V, and the maximum allowable leakage current at Von/off = 5V is 1µA.

If not using the remote on/off feature:

For positive logic, leave the ON/OFF pin open.

For negative logic, short the ON/OFF pin to VIN(-).

### **Remote Sense**

Remote sense minimizes the effects of distribution losses by regulating the voltage at the remote-sense connections, see Fig 5. Remote Sense for the detail configuration. The voltage between the remote-sense pins and the output terminals must not exceed the output voltage sense range given in the Feature Specifications table:

 $[VO(+) - VO(-)] - [SENSE(+) - SENSE(-)] \le 0.5 V$ 

Although the output voltage can be increased by both the remote sense and by the trim, the maximum increase for the output voltage is not the sum of both. The maximum increase is the larger of either the remote sense or the trim.

The amount of power delivered by the module is defined as the voltage at the output terminals multiplied by the output current. When using remote sense and trim, the output voltage of the module can be increased, which at the same output current would increase the power output of the module. Care should be taken to ensure that the maximum output power of the module remains at or below the maximum rated power (Maximum rated power = Vo,set x lo,max).

#### **Output Trim**

MQ9312S output can be trimmed up or down by connecting one resistor to output negative or positive end as **Fig 6. Output Trim**. Connecting an external resistor ( $R_{DN}$ ) between the TRIM pin and the V<sub>0</sub>(-) (or Sense(-)) pin decreases the output voltage set point.

To maintain set point accuracy, the trim resistor tolerance should be  $\pm 1.0\%$ . The following equation determines the required external resistor value:

$$R_{\rm DN} = (\frac{5.11^* V_{o,SET}}{V_{o,SET} - V_{o,DN}} - 10.22) \rm K\Omega$$

V<sub>O,SET</sub> is the output default set-point voltage of the module, V<sub>O,DN</sub> is the desired trim-down output voltage.

Connecting an external resistor ( $R_{UP}$ ) between the TRIM pin and the  $V_O(+)$  (or Sense (+)) pin increases the output voltage set point. The following equation determines the required external resistor value:

$$R_{\rm UP} = \left| \frac{5.11 * V_{0,SET}}{V_{0,UP} - V_{0,SET}} * \left( \frac{V_{0,UP}}{1.225} - 1 \right) - 10.22 \right| \mathrm{K}\Omega$$

V<sub>O,SET</sub> is the output default set-point voltage of the module, V<sub>O,UP</sub> is the desired trim-up output voltage.

#### **Over-temperature Protection**

To provide protection under certain fault conditions, the unit is equipped with a thermal shutdown circuit. The unit will shut down if the thermal reference points, Tref, exceed 125°C respectively, but the thermal shutdown is not intended as a guarantee that the unit will survive temperatures beyond its rating. The module will automatically restart upon cool-down to a safe temperature.

## **Overcurrent Protection**

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To provide protection in a fault (output overload) condition, the unit is equipped with internal current-limiting circuitry and can endure current limiting continuously. At the point of current-limit inception, the unit enters hiccup mode. The unit is configured with the auto-restart option, it will remain in the hiccup mode as long as the Overcurrent condition exists; it operates normally, once the output current is brought back into its specified range. The average output current during hiccup is 10% I<sub>O, max</sub>.

### **Thermal Considerations**

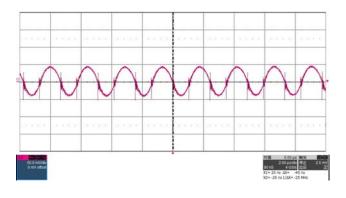
The power modules operate in a variety of thermal environments; however, sufficient cooling should be provided to help ensure reliable operation. Considerations include ambient temperature, airflow, module power dissipation, and the need for increased reliability. A reduction in the operating temperature of the module will result in an increase in reliability. The thermal data presented here is based on physical measurements taken in a wind tunnel, using automated thermocouple instrumentation to monitor key component temperatures: FETs, diodes, control ICs, magnetic cores, ceramic capacitors, opto-isolators, and module pwb conductors, while controlling the ambient airflow rate and temperature. For a given airflow and ambient temperature, the module output power is increased, until one (or more) of the components reaches its maximum derated operating temperature, as defined in IPC-9592. This procedure is then repeated for a different airflow or ambient temperature until a family of module output derating curves is obtained.



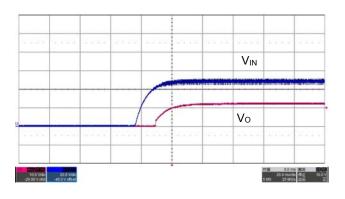
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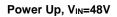
# Typical Characteristics- MQ9312ST120 General conditions:

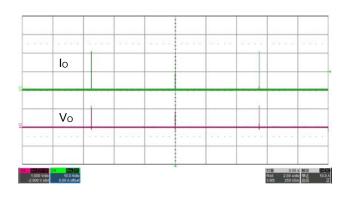
Input filter: Aluminium electrolytic capacitor 100 $\mu$ F\*1 100V Output filter: Aluminium electrolytic capacitor 100 $\mu$ F\*1 25V+ MLCC 0.1 $\mu$ F\*1 50V



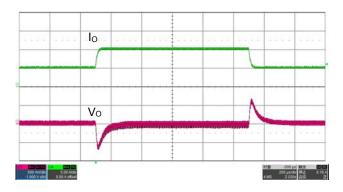
Noise VIN=48V, Io=10A,5~20MHz Bandwidth



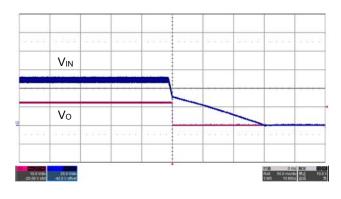




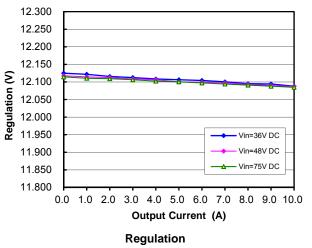
Short-Circuit Output, VIN=48V



#### Transient Response, VIN=48V Io=100%~50%~100%

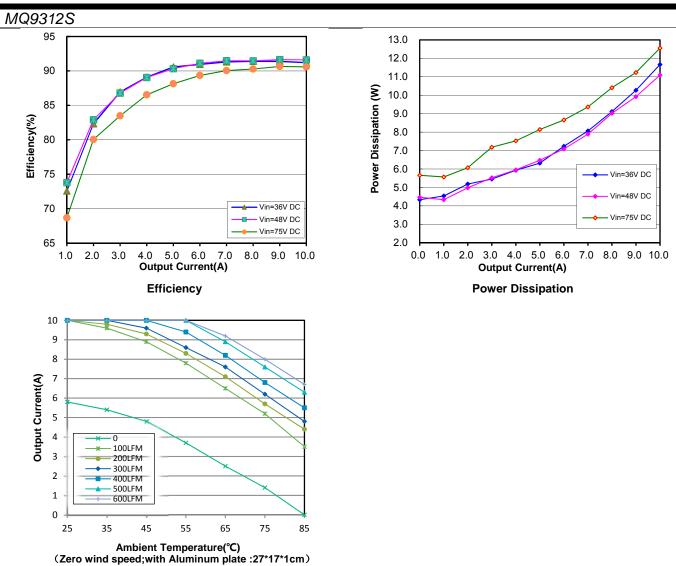






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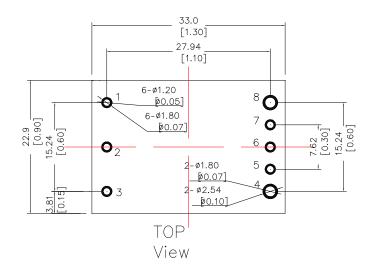
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# **Recommended Hole Pattern**

Unit: millimeters (inches)

Tolerances: x.x ±1.0 mm (0.02in), x.xx ±0.25 mm (0.010in), unless otherwise noted



Component side footprint

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