nion Rev 01F, Apr/2016

MQ7280L12L/W Non-isolated 9.6~14VDC input, 0.8~1.8V/1.2~5.5V output, 26A DC-DC Converter



APPLICATIONS

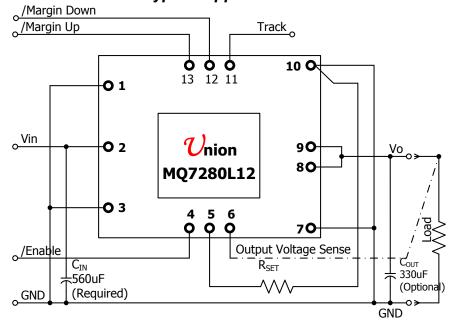
- Workstations, servers
- Desktop computers
- DSP applications
- Distributed power architectures
- Telecommunications equipment
- Data communications equipment
- Wireless communications equipment

FEATURES

- 12V input voltage
- \triangleright **Output Voltage:**
 - MQ7280L12L: 0.8V~1.8V MQ7280L12W: 1.2~5.5V
- Output Current up to 26A \triangleright
- \triangleright Output voltage ripple: 40mV_{PP}
- ≻ High Efficiency 93%
- Margin-up /Margin-Down ≻
- Remote on/off control Positive Logic \triangleright
- \triangleright Overcurrent /shortcircuit protection
- \triangleright Over-temperature protection
- \triangleright
- **Remote Sense** EasvTrack[™]
- High reliability: designed to meet 5 million hour MTBF \triangleright \triangleright
 - Minimal space on PCB:
 - 34.8 mm x 28.4 mm x 8.9 mm or
- 1.37 in x 1.12 in x 0.35 in
- Operating Temperature: -40°C to +85°C \geq
- UL/IEC/EN60950 compliant \geq
- PoLA Pin Configuration

Description

The **SuperTarzanTM** MQ7280L series Power Modules are non-isolated dc-dc converters that operate over a wide input voltage range of 9.6Vdc to 14Vdc and provide a precisely (2%) regulated dc output with industry standard pin configuration. Such a module is suitable to application with unregulated 12V power supply bus. The modules have a maximum output current rating of 26A at a typical full-load efficiency over 93%. Standard features include remote on/off with positive logic and output voltage adjustment, over-current protection, over-temperature protection. Option features include through hole or SMD, narrow or wide output trim range.

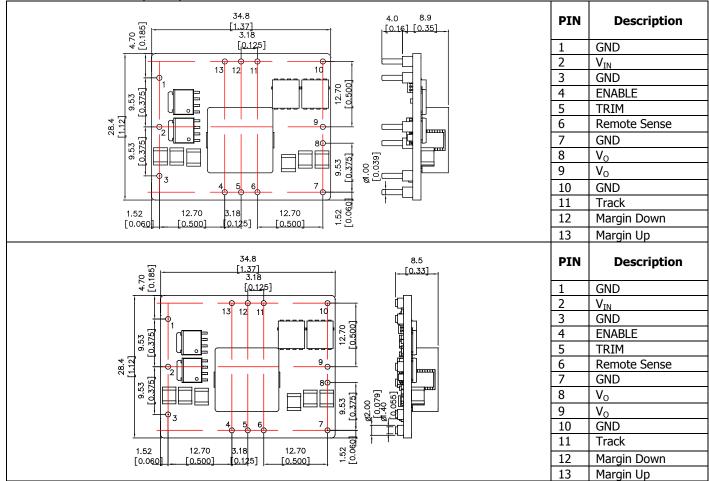


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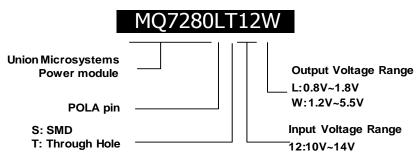
SuperTarzan [™] MQ7280L12L/W								
Performance Specifications (at TA=+25°C)								
Madal	Input V _{IN} Range	Output				Efficiency		
Model	(V)	I _{OUT}	OUT Trim Range Regulation		lation	(%)		
		(A)	(V)	Line (%)	Load (%)			
MQ7280L12L	9.6 ~ 14	26	0.8 ~ 1.8	0.5	0.5	85		
MQ7280L12W	9.0 ~ 14	20	1.2 ~ 5.5	0.5	0.5	94		

Mechanical Specifications

Dimensions are in mm (inches)



Ordering Information



Absolute Maximum Ratings

Note: These are stress ratings. Exposure of devices to any of these conditions may adversely affect long-term reliability. Proper operation under conditions other than those listed in the Performance Specifications Table is not implied.

Parameter	Symbol	Min	Мах	Unit
Input Voltage	V _{IN}	-0.3	16	V
Storage Temperature	T _{STG}	-40	125	°C

MQ7280L12 Electrical Specifications: (T_A=+25°C)

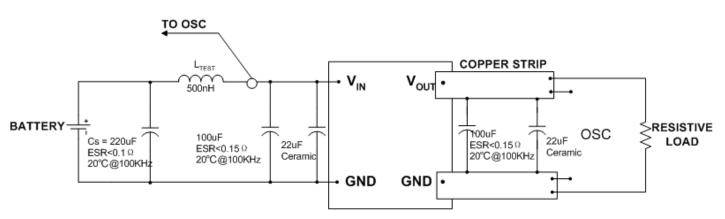
Parameter	Condition	Symbol	Min	Тур	Max	Unit
Input Voltage Range		V _{IN}	9.6		14	V
Output Current		lo	0		20	А
Output Voltage Set point	100% load	ΔVo	-2		+2	%
Temperature Regulation	$T_A = T_{A.MIN}$ To $T_{A.MAX}$	-		0.4		%V _{O.SET}
Remote Sense Range					0.5	V
Line Regulation	See each output's corresponding character figure					
Output Ripple and Noise Voltage	lo=20A,0~20MHz (<i>Detail Please see corresponding figure</i>)					
Transient Response						

General Specifications

Parameter	Condition	Symbol	Min	Тур	Max	Unit
Maximum Capacitive	26A resistive load + Aluminum capacitor			6600		υE
Load	26A resistive load +Sanyo POSCAP			2000		μF
Overcurrent Protection			40		60	А
Output short-circuit current (average)	All				3	А
Under Voltage Lockout Trip Level	Rising and falling V_{IN} , 3% hysteresis		7.8	8	8.2	V
Logic High (Module ON)		VIH	V _{IN.MAX} - 1		V _{IN.MAX}	V
Logic Low (Module OFF)		VIL	-0.7		0.3	V
Start-up Time	26A resistive load, no external output capacitors			1	2	mS
Switching Frequency		Fo		300		KHz
Operating Temperature	Natural convection		-40		85	°C
Vibration	3 Axes, 5 Min Each	10~55Hz, 0.35mm, 5g				
VIDIAUOT	3 Axes, 6 Times Each	Peak Deviation 300g, Settling Time 6mS				
MTBF 5,000,000			Hour			



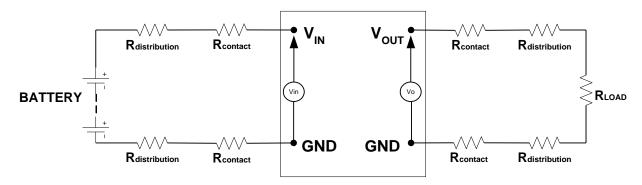
Test Configurations



Note:

Fig 1 Test setup for input noise, output noise and ripple

Output noise is measured with 0.1μ F ceramic capacitor connected at the output. OSC measurement should be made using a BNC socket. Position the load between 50mm and 75mm (2in. and 3in) from the tested module.



Note:

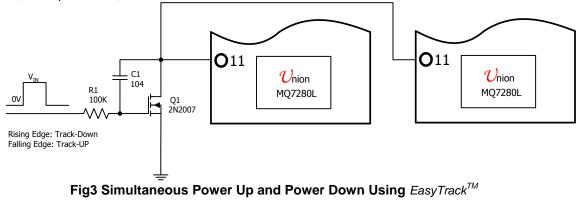
Fig 2 Test setup for efficiency

All voltage measurements must be taken at the module's terminals, as shown above. If sockets are needed, Kelvin connections are required at the module terminals to avoid measurement errors due to socket contact resistance.

Technical Notes

EasyTrack™ Function

The **EasyTrack**TM function is available with the all POLA-series products. **EasyTrack**TM was designed to simplify the amount of circuitry required to make the output voltage from each module power up and power down in sequence. The sequencing of two or more supply voltages during power up is a common requirement for complex mixed-signal applications, that use dual-voltage VLSI ICs such as DSPs, micro-processors, and ASICs.



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How EasyTrackTM Works

EasyTrackTM works by forcing the module's output voltage to follow a voltage presented at the **EasyTrack**TM control pin. This control range is limited to between 0 V and the module's set-point voltage. Once the **EasyTrack**TM control pin voltage is raised above the set-point voltage, the module's output remains at its set-point. As an example, if the **EasyTrack**TM control pin of a 3.3-V regulator is at 1.2V, the regulated output will be 1.2V. But if the voltage at the **EasyTrack**TM control pin rises to 4V, the regulated output will not go higher than 2.5V. When under **EasyTrack**TM control, the regulated output from the module follows the voltage at its **EasyTrack**TM control pin on a volt- for- volt basis. By connecting the **EasyTrack**TM control pin of a number of these modules together, the output voltages will follow a common signal during power-up and power-down. The control signal can be an externally generated master ramp waveform, or the output voltage from another power supply circuit. For convenience the **EasyTrack**TM control incorporates an internal RC charge circuit. This operates off the module's input voltage to provide a suitable rising voltage ramp waveform.

Input Voltage Range

The *MQ7280L12* Series can be used in a wide variety of applications, esp. most of unregulated 12V intermediate power supply bus system. Its wide input voltage ranges can tolerate worst voltage drop from cheap isolated Brick-type Bus-converter, so it reduces total system cost on power supply.

Return Current Paths

The *MQ7280L12* Series are non-isolated DC/DC converters. ALL Common pins are connected to each other internally. To the extent possible with the intent of minimizing ground loops, input return current should be directed through pin 1,3 (also referred to as---Input or Input Return), and output return current should be directed through pin 7,10 (also referred to as---Output or Output Return) as short as possible.

I/O Filtering

All the specifications of the MQ7280L12 Series are tested with specified output capacitors. However, certain input capacitors are necessary to improve the power modules' operating conditions and to reduce the ac impedance. For example, under some conditions, the power modules can't normally start up when fully loaded due to the high ac-impedance input source. External input capacitors serve primarily as energy-storage devices. They should be added close to the input pins of the MQ7280L12 and selected for bulk capacitance (at appropriate frequencies), low ESR, and high rms-ripple-current ratings. All external capacitors should have appropriate voltage ratings. To reduce the amount of ripple current fed back to the input supply (input reflected-ripple current), an external L-C filter can be added with the inductance as close to the power module as possible.

MQ7280L12's output ripple and transient response can be improved with the increasing output capacitance. When using output capacitors, take care that the total output capacitance does not exceed MQ7280L12's Maximum Capacitive Load to avoid issuing the module's over-current protection mechanism in the start-up procedure.

When an external L-C filter is added to reduce ripple on load, for best results, the filter components should be mounted close to the load circuit rather than the power module.

When testing the relationship between external capacitors and output voltage noise, the oscilloscope's probe should be applied to the module's end directly with scope probe ground less than 10mm in length.

Input Fusing

The MQ7280L12 Series is not internally fused. Certain applications and/or safety agencies may require the installation of fuses at the inputs of power conversion components. The selection of the fuses should conform to the following:

- 1. The fuse value should be selected to be greater than the maximum input current of the modules, which occurs at the minimum input voltage.
- 2. Use either slow-blow or normal-blow fuses.
- 3. Both input traces must be capable of carrying a current of 1.5 times the value of the fuse without opening.

Safety Considerations

MQ7280L12's are non-isolated DC/DC converters. In general, all DC-DC's must be installed in compliance with relevant safetyagency specifications (usually UL/IEC/EN60950). In particular, for a non-isolated converter's output voltage to meet SELV (safety extra low voltage) requirements, its input must be SELV compliant. If the output needs to be ELV (extra low voltage), the input must be ELV.

Remote Sense

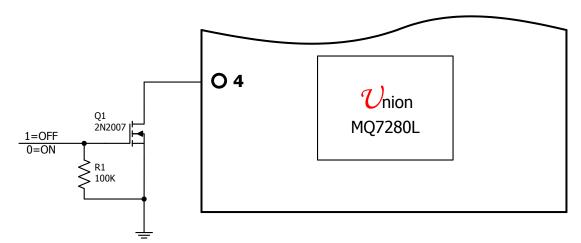


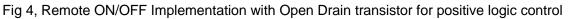
MQ7280L12 Power Modules offer a positive output sense function on pin SENSE. The sense function enables point-of-use regulation for overcoming moderate IR drops in conductors and/or cabling. The sense line carries very little current and consequently requires a minimal cross-sectional-area conductor. As such, it is not a low-impedance point and must be treated with care in layout and cabling. Sense lines should be run adjacent to signals (preferably ground). If the remote sense is not needed the sense pin should be left open or connected to V_{OUT} directly.

Use of trim and sense functions can cause the output voltage to increase, thereby increasing output power beyond the MQ7280L12's specified rating. Therefore:

V_{OUT} (at pins) x I_{OUT} ≤P (rated output power)

ON/OFF Control





The MQ7280L12 power modules feature an On/Off pin for remote On/Off operation with positive logic. If not using the remote On/Off pin, leave the pin open (module will be On). The On/Off pin signal (Von/Off) is referenced to ground. To switch module on and off using remote On/Off, refer to Figure 4.

Output Over voltage Protection

MQ7280L12 Series products do not incorporate output over voltage protection. If the operating circuit requires protection against abnormal output voltage, voltage-limiting circuitry must be provided external to the power module.

Output Overcurrent Protection (OCP)

MQ7280L12 incorporates overcurrent and short circuit protection. If the load current exceeds the overcurrent protection setpoint, the MQ7280L12's internal overcurrent-protection circuitry immediately turns off the module, which then goes into Hiccup mode. The unit operates normally once the output current is brought back into its specified range. The typical average output current during hiccup is less than 3A.

Caution: Be careful never to operate MQ7280L12 in a "heavy overload" condition that is between the rated output current and the overcurrent protection setpoint. This can cause permanent damage to the components.

Over temperature Protection (OTP)

To ensure MQ7280L12's reliability and avoid damaging its internal components, MQ7280L12 incorporates over-temperature protection circuit. When the temperature of the PCB is above 125°C, the over temperature protection circuit will be enabled and the module will stop working. When the temperature of the temperature-testing component is below about 80°C, the over temperature protection circuit will release and the module will automatically recover from shutdown. To avoid permanently damaging components, the surface temperature of MQ7280L12's power components, esp. of the MOSFET (T_{REF} in Fig2) should be ensured below 125°C.

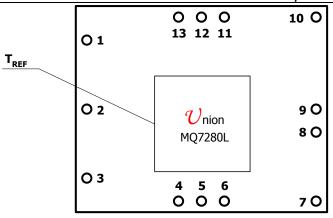


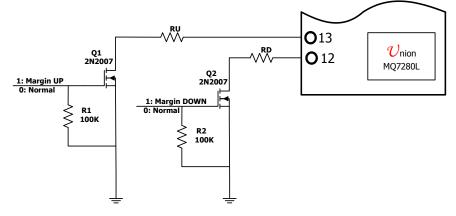
Fig 5, Temperature Reference Point

Note: The over temperature protection may be issued when MQ7280L12 operates in a "heavy overload" condition for a long time. Thus, the airflow should be improved.

MARGIN UP/DOWN CONTROLS

The MQ7280L12 incorporate *Margin Up* and *Margin Down* control inputs which allow the output voltage to be momentarily adjusted, either up or down, by a nominal 5%. This provides a convenient method for dynamically testing the operation of the load circuit over its supply margin or range. It can also be used to verify the function of supply voltage supervisors. Pulling the appropriate margin control input directly to the GND terminal makes the 5% adjustment. Adding series resistors to the control inputs can also accommodate adjustments of less than 5%. Detailed implemented circuit refers to Fig4. The value of the resistor can be selected from Table 1.

If these functions are not been used, just leave these pins float and be care of that Margin up and Margin down cannot be activated simultaneously, connect the ground reference directly to the **Output Return GND** as short as possible.





UP/Down adjust resistor calculation:

$$RUorRD = \frac{499}{\Delta\%} - 99.8$$

Resistor values are in k Ω ; Δ % is desired amount of margin adjust in percent.

Table 1 Margin Up/Marg	n Down Resistor Values
------------------------	------------------------

%Adjust	R _U /R _D
1	397.0 kΩ
2	150.0 kΩ
3	66.5 kΩ
4	24.9 kΩ
5	0kΩ



Output Voltage Trimming

MQ7280L12's output voltage can be trimmed in certain ranges. See Figure 7 for the programming method. See performance Specifications for allowable trim ranges in detail. Also customized products are offered.

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Trim with external resistor (Fig 7), the equation as below: For MQ7280L12L:

$$R_{TRIM} = \frac{8000}{V_o - 0.8} - 7870$$

For MQ7280L12W:

$$R_{TRIM} = \frac{8000}{V_O - 1.2} - 1820$$

Resistor values are in $\Omega;$ V_0 is desired output voltage.

For examples, if trim the output of MQ7280L12L to 1.5V, then

$$R_{TRIM} = \frac{8000}{1.5 - 0.8} - 7870 = 3558$$

So, $R_{TRIM} = 3.558 \text{k}\Omega$

If trim the output of MQ7280L12W to 1.5V, then

$$R_{TRIM} = \frac{8000}{1.5 - 1.2} - 1820 = 24846$$

So, $R_{TRIM} = 24.9 \text{k}\Omega$

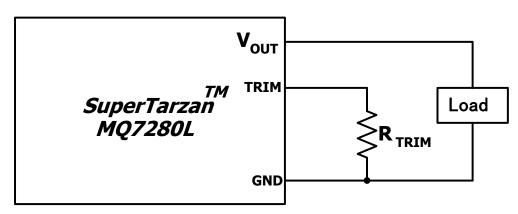


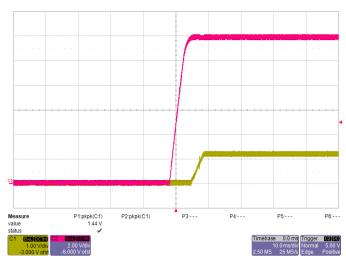
Fig7. Circuit configuration for programming output voltage using external resistor

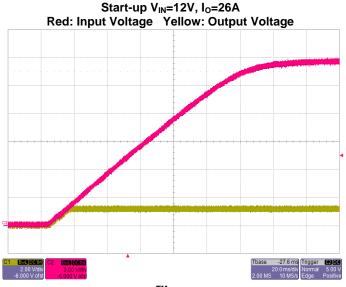
For most common voltages, the required Trim resistors as Table 2.
Table 2, the required trim resistors <i>R</i> _{TRIM} for most common voltages

MQ728	MQ7280L12L		0L12W
R _{TRIM}	V _{OUT}	R _{TRIM}	V _{OUT}
N/A	0.8V	N/A	1.2V
32.1K	1.0V	24.9K	1.5V
12.1K	1.2V	11.5K	1.8V
3.56K	1.5V	4.33K	2.5V
130Ω	1.8V	1.99K	3.3V
		285	5.0V

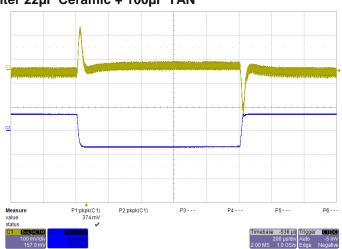
Typical Characteristics – output adjusted to 1.0V General conditions: Input filter 22µF Ceramic + 68µF TAN+470µF AL, Output filter 22µF Ceramic + 100µF TAN

Noise VIN=12V, IO=26A, 5~20MHz Bandwidth

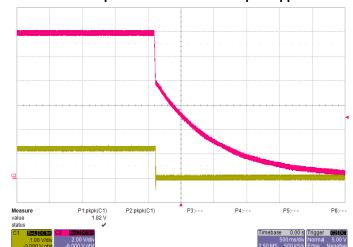




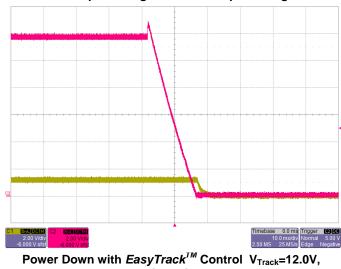
Power Up with $EasyTrack^{TM}$ Control V_{Track} =12.0V, I₀=26A Red: $EasyTrack^{TM}$ Control Voltage Yellow: Output Voltage



Transient Response V_{IN}=12V, Step from 13A~26A~13A Blue: Output Current Yellow: Output Ripple

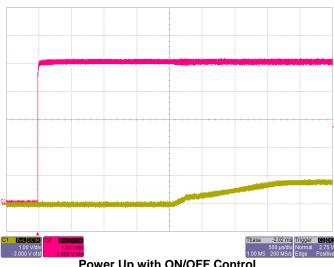


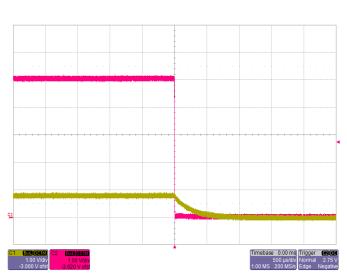
Shut-down V_{IN}=12V, I₀=26A Red: Input Voltage Yellow: Output Voltage



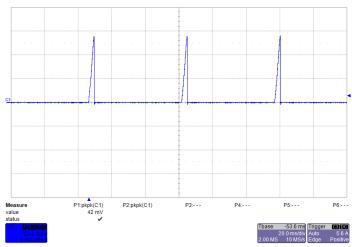
I₀=26A Red: *EasyTrack[™]* Control Voltage Yellow: Output Voltage



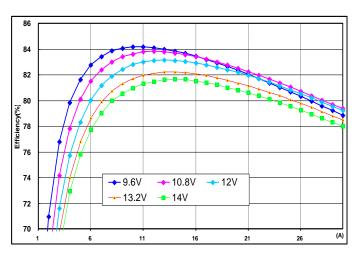




Power Up with ON/OFF Control Red: ON/OFF Control Voltage Yellow: Output Voltage

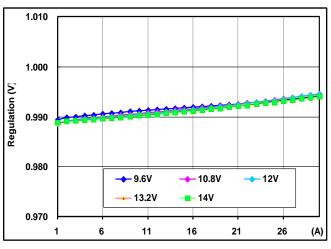




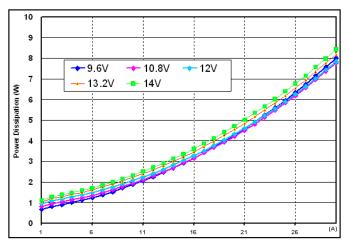


Efficiency vs. Load Current

Power Down with ON/OFF Control Red: ON/OFF Control Voltage Yellow: Output Voltage



Regulation Output voltage vs. Load Current

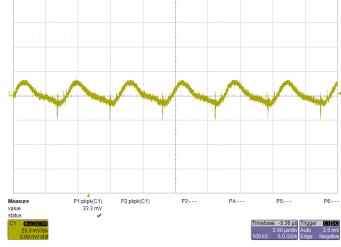


Power Dissipation vs. Load Current

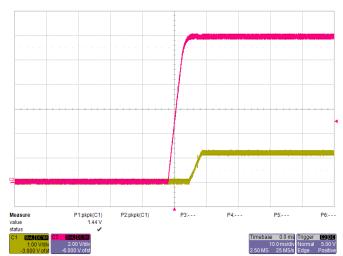


Typical Characteristics – output adjusted to 1.2V General conditions:

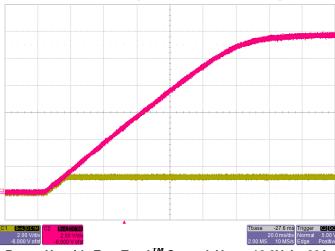
Input filter 22µF Ceramic + 68µF TAN+470µF AL, Output filter 22µF Ceramic + 100µF TAN

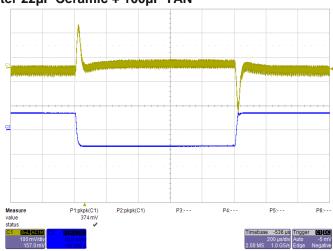


Noise V_{IN}=12V, I_O=26A, 5~20MHz Bandwidth

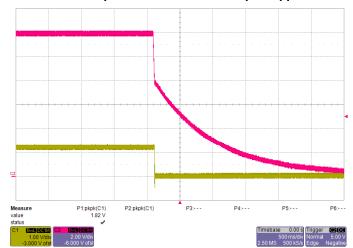


Start-up V_{IN}=12V, I₀=26A Red: Input Voltage Yellow: Output Voltage

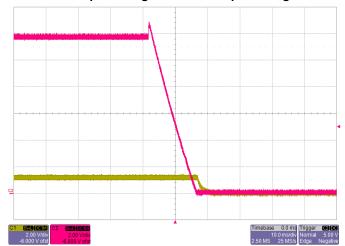




Transient Response V_{IN}=12V, Step from 13A~26A~13A Blue: Output Current Yellow: Output Ripple



Shut-down V_{IN}=12V, I₀=26A Red: Input Voltage Yellow: Output Voltage

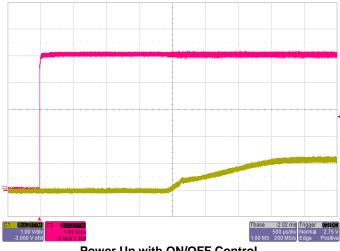


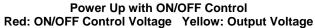
Power Up with *EasyTrackTM* Control V_{Track}=12.0V, I₀=26A Red: *EasyTrackTM* Control Voltage Yellow: Output Voltage

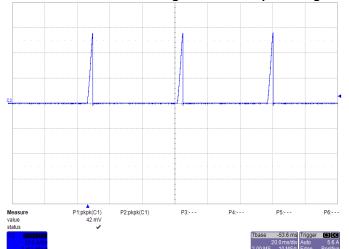
Power Down with *EasyTrackTM* Control V_{Track}=12.0V, I₀=26A Red: *EasyTrackTM* Control Voltage Yellow: Output Voltage



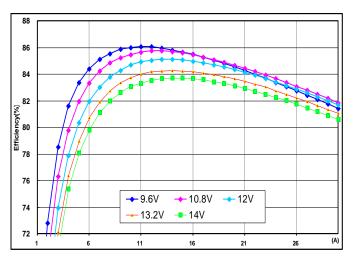




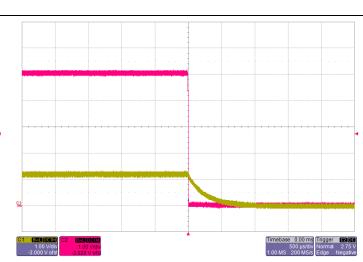




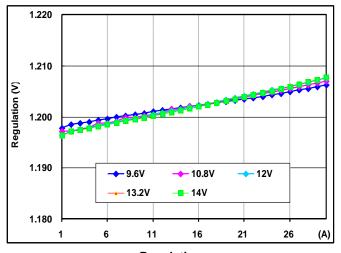
Short-Circuit Output V_{IN}=12V



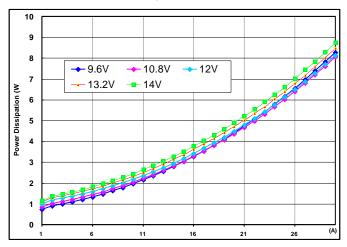
Efficiency vs. Load Current



Power Down with ON/OFF Control Red: ON/OFF Control Voltage Yellow: Output Voltage



Regulation Output voltage vs. Load Current

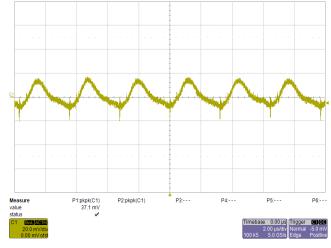


Power Dissipation vs. Load Current

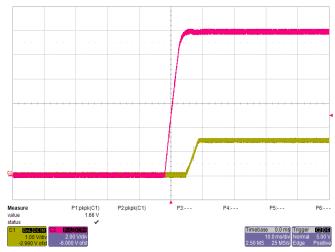


Typical Characteristics – output adjusted to 1.5V General conditions:

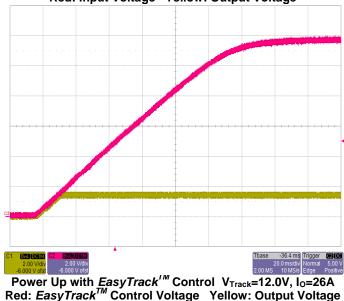
Input filter 22µF Ceramic + 68µF TAN+470µF AL, Output filter 22µF Ceramic + 100µF TAN

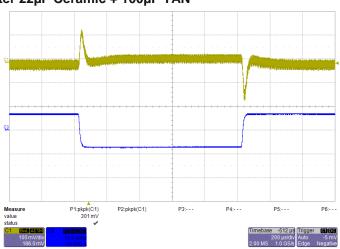


Noise VIN=12V, Io=26A, 5~20MHz Bandwidth

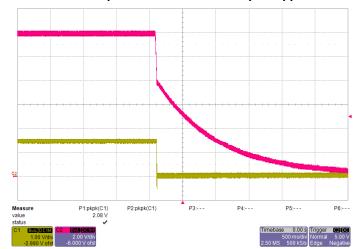


Start-up V_{IN}=12V, I₀=26A Red: Input Voltage Yellow: Output Voltage

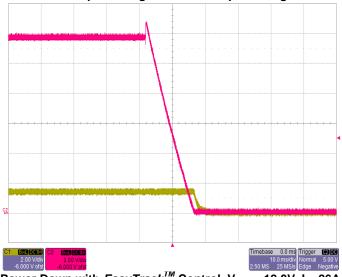




Transient Response V_{IN}=12V, Step from 13A~26A~13A Blue: Output Current Yellow: Output Ripple

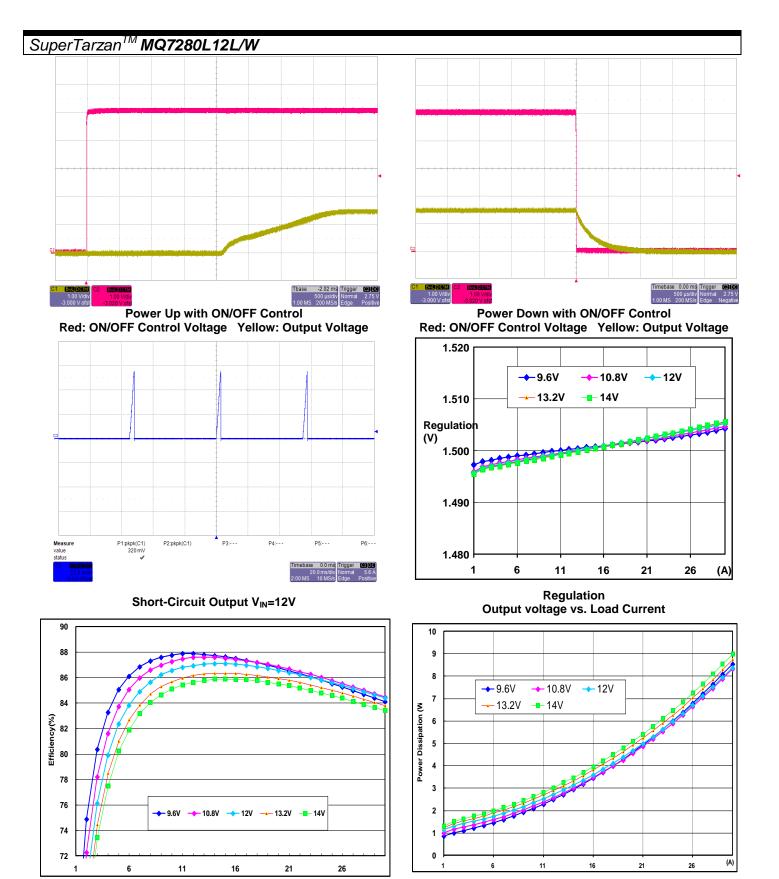


Shut-down V_{IN}=12V, I₀=26A Red: Input Voltage Yellow: Output Voltage





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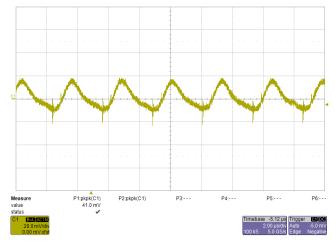


Efficiency vs. Load Current

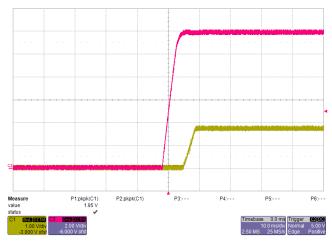
Power Dissipation vs. Load Current

Typical Characteristics – output adjusted to 1.8V General conditions:

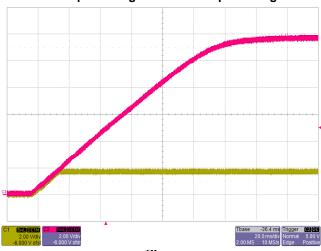
Input filter 22µF Ceramic + 68µF TAN+470µF AL, Output filter 22µF Ceramic + 100µF TAN



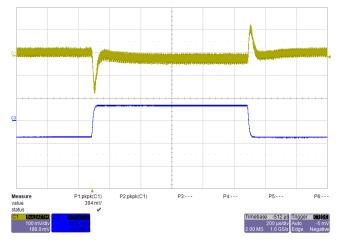
Noise V_{IN}=12V, I_O=26A, 5~20MHz Bandwidth



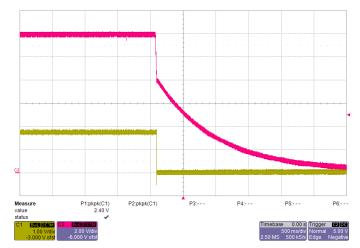
Start-up V_{IN}=12V, I₀=26A Red: Input Voltage Yellow: Output Voltage



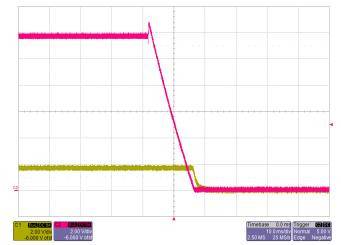
Power Up with *EasyTrack*TM Control V_{Track}=12.0V, I₀=26A Red: *EasyTrack*TM Control Voltage Yellow: Output Voltage



Transient Response V_{IN}=12V, Step from 13A~26A~13A Blue: Output Current Yellow: Output Ripple



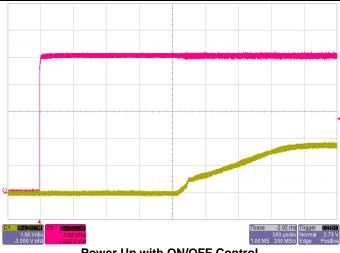
Shut-down V_{IN}=12V, I₀=26A Red: Input Voltage Yellow: Output Voltage



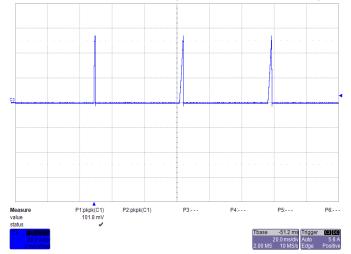




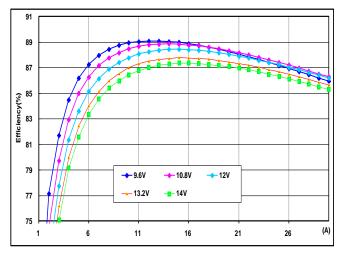




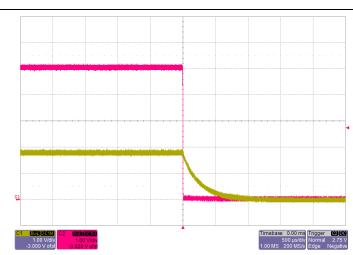
Power Up with ON/OFF Control Red: ON/OFF Control Voltage Yellow: Output Voltage



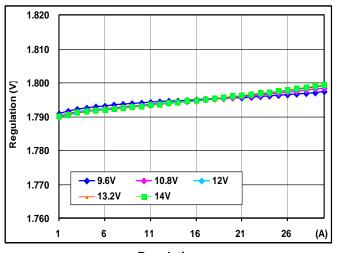
Short-Circuit Output VIN=12V



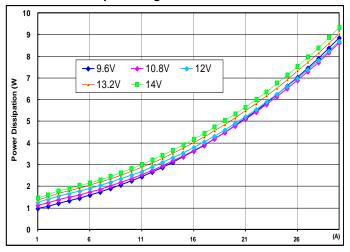
Efficiency vs. Load Current



Power Down with ON/OFF Control Red: ON/OFF Control Voltage Yellow: Output Voltage



Regulation Output voltage vs. Load Current

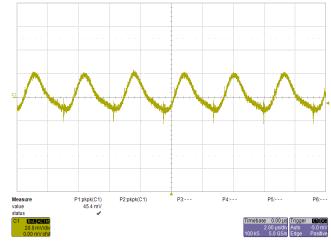


Power Dissipation vs. Load Current

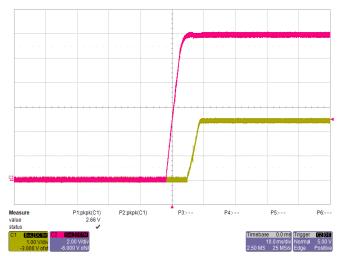


Typical Characteristics – output adjusted to 2.5V General conditions:

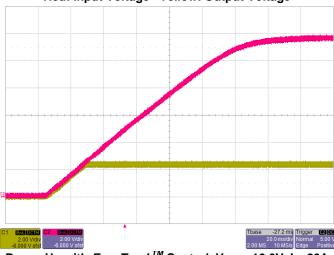
Input filter 22µF Ceramic + 68µF TAN+470µF AL, Output filter 22µF Ceramic + 100µF TAN

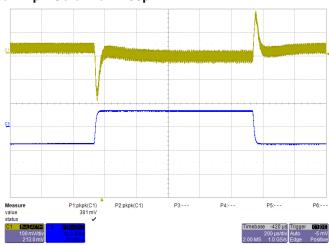


Noise V_{IN}=12V, I_O=26A, 5~20MHz Bandwidth

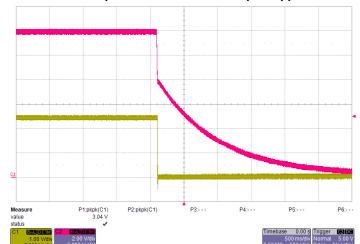


Start-up V_{IN}=12V, I₀=26A Red: Input Voltage Yellow: Output Voltage

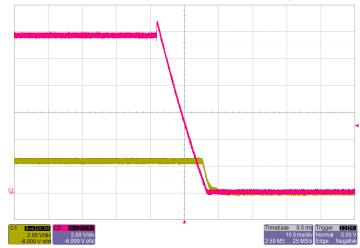




Transient Response V_{IN}=12V, Step from 13A~26A~13A Blue: Output Current Yellow: Output Ripple

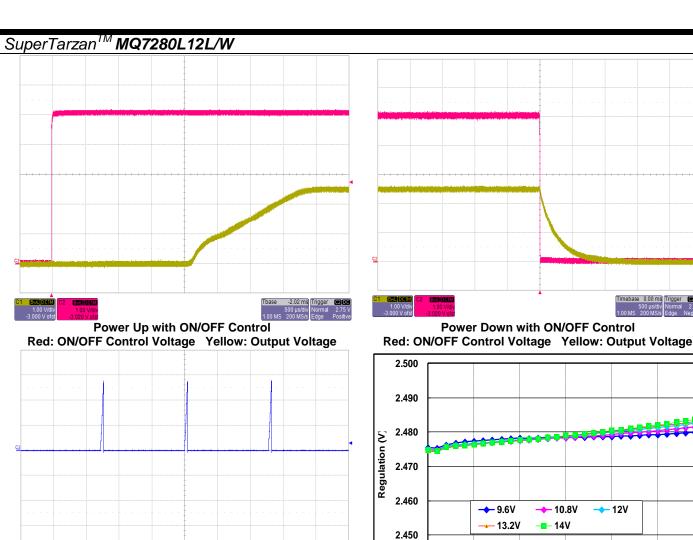


Shut-down V_{IN}=12V, I₀=26A Red: Input Voltage Yellow: Output Voltage



Power Up with *EasyTrackTM* Control V_{Track}=12.0V, I₀=26A Red: *EasyTrackTM* Control Voltage Yellow: Output Voltage Power Down with *EasyTrackTM* Control V_{Track}=12.0V, I₀=26A Red: *EasyTrackTM* Control Voltage Yellow: Output Voltage

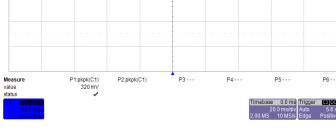




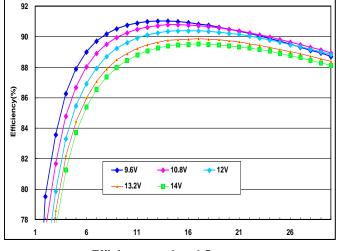
2.440

1

6



Short-Circuit Output V_{IN}=12V



Efficiency vs. Load Current

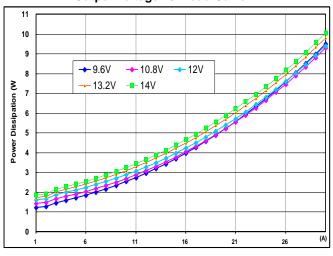
Regulation Output voltage vs. Load Current

16

21

11

(A)

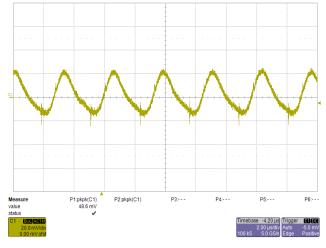


Power Dissipation vs. Load Current

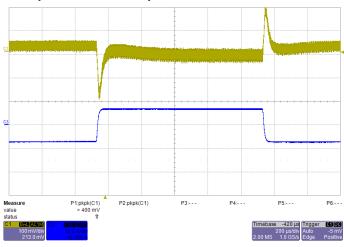


Typical Characteristics – output adjusted to 3.3V General conditions:

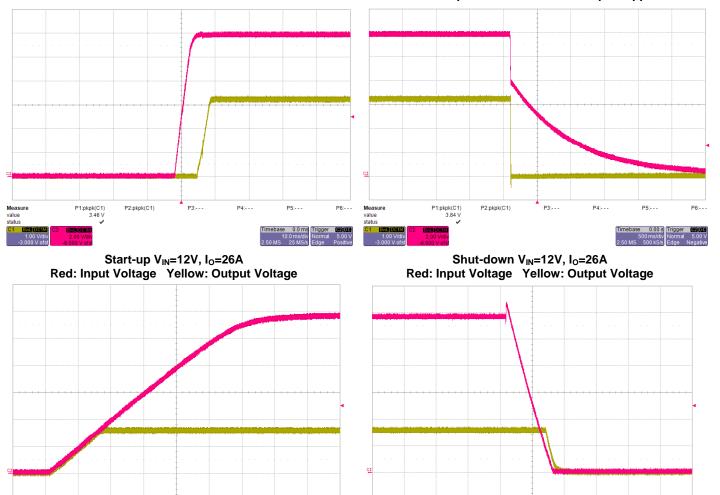
Input filter 22µF Ceramic + 68µF TAN+470µF AL, Output filter 22µF Ceramic + 100µF TAN



Noise V_{IN}=12V, I_O=26A, 5~20MHz Bandwidth



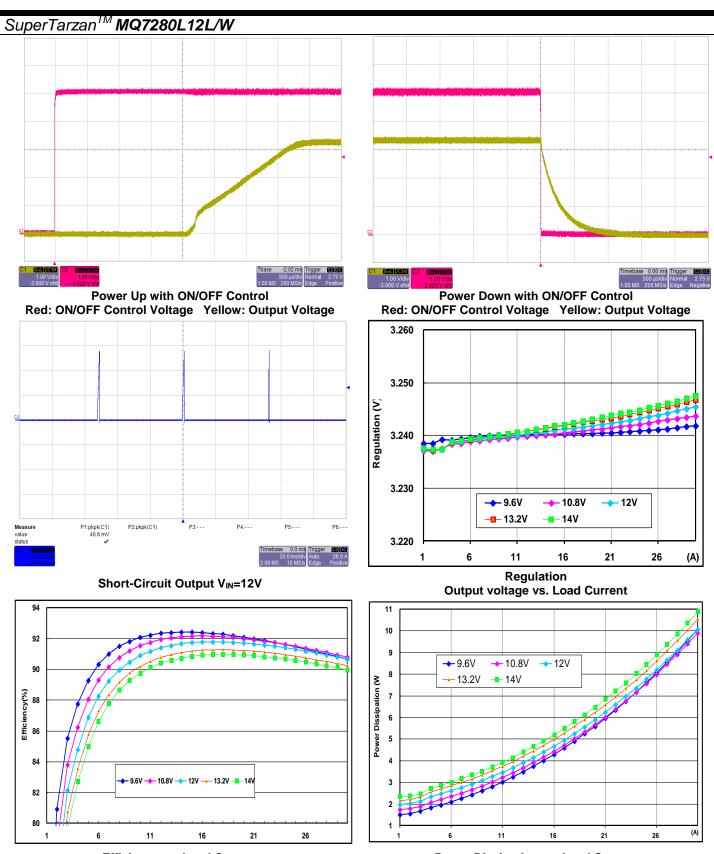
Transient Response V_{IN}=12V, Step from 13A~26A~13A Blue: Output Current Yellow: Output Ripple



Power Up with *EasyTrack*TM Control V_{Track}=12.0V, I₀=26A Red: *EasyTrack*TM Control Voltage Yellow: Output Voltage

Power Down with *EasyTrackTM* Control V_{Track}=12.0V, I₀=26A Red: *EasyTrackTM* Control Voltage Yellow: Output Voltage





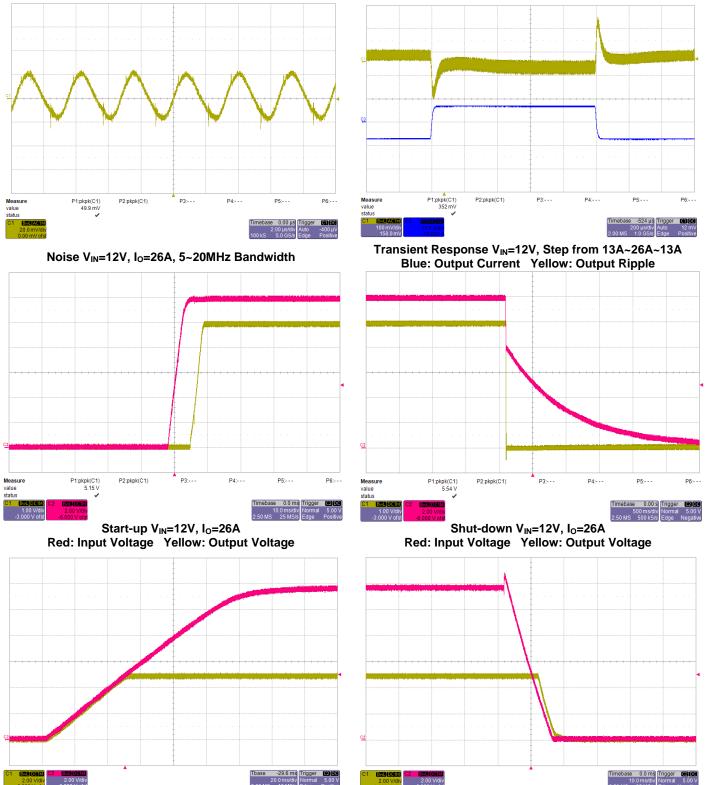
Efficiency vs. Load Current

Power Dissipation vs. Load Current



Typical Characteristics – output adjusted to 5.0V General conditions:

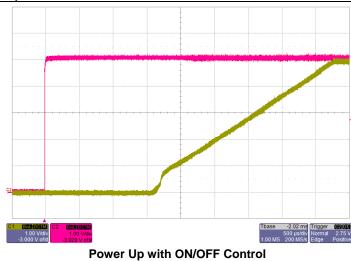
Input filter 22 μ F Ceramic + 68 μ F TAN+470 μ F AL, Output filter 22 μ F Ceramic + 100 μ F TAN

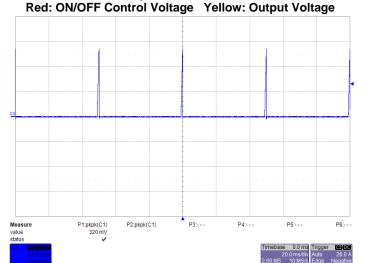


Power Up with *EasyTrack*TM Control V_{Track}=12.0V, I₀=26A Red: *EasyTrack*TM Control Voltage Yellow: Output Voltage Power Down with *EasyTrackTM* Control V_{Track}=12.0V, I₀=26A Red: *EasyTrackTM* Control Voltage Yellow: Output Voltage

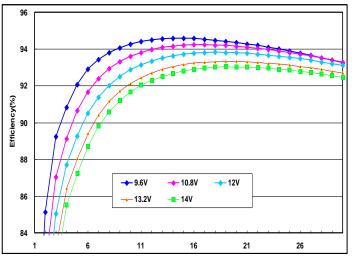
Union Microsystems Tel: +86 21 5109 5021 Fax: +86 21 5106 2878 sales@union-pwr.com www.union-pwr.com

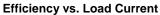


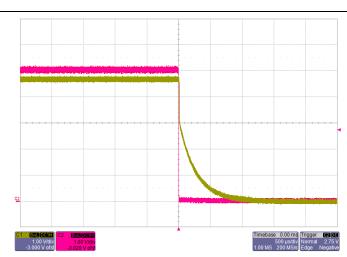




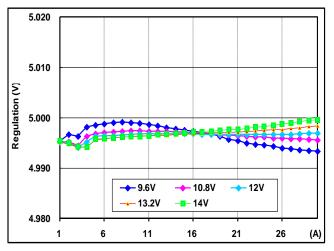




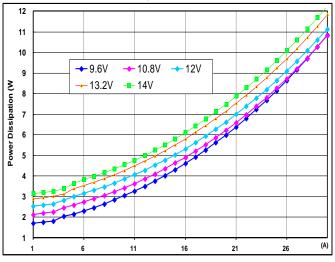




Power Down with ON/OFF Control Red: ON/OFF Control Voltage Yellow: Output Voltage



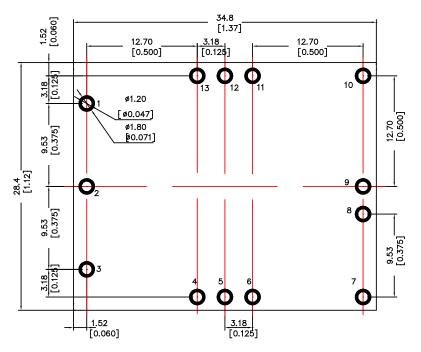
Regulation Output voltage vs. Load Current



Power Dissipation vs. Load Current

Recommended Hole Pattern

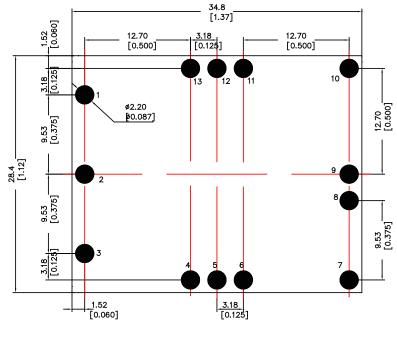
Dimensions are in inches (millimeters)



Component-side footprint

Recommended Hole Pattern for "S" suffix

Dimensions are in inches (millimeters)



Component-side footprint



Application Notes

²⁴ Union